

ENTA LIGHTING

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THE PURSUING OF ART LIGHT 2020-2021



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ETN-2835/70-IP66

ETN-2835/140-IP66

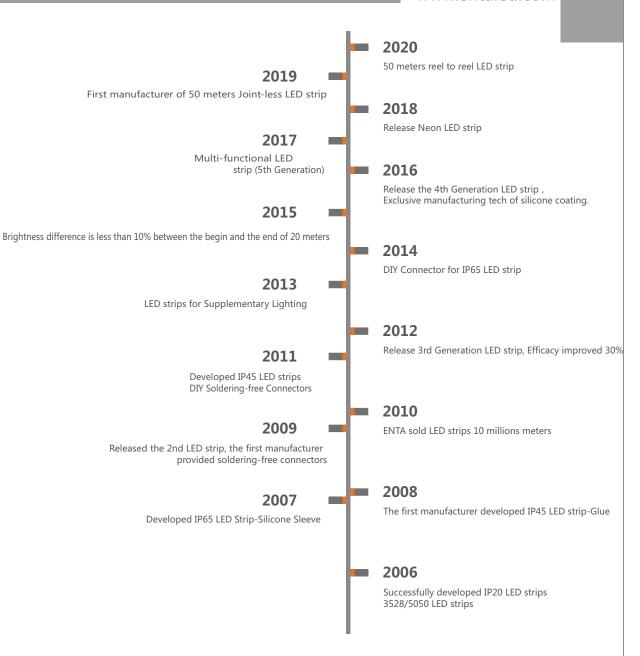




Company's Development & History

From 2005 to now, 15 years, ENTA has seen the magic of time and rapid grown we work together to promote human civilization, energy-saving lifestyles.

And making home decor has more art choices.



enta www.entaled.com

Presentation

Company Profile



ENTA Lighting was founded on 26th April 2005 in Shenzhen, with advanced production base R & D and tests laboratory. Focusing on line lighting, smart lighting and smart system's rese -arch and produce. Factory passed ISO9001:2015 ISO14001:2015, products were listed by UL, CE, ROHS, TUV, SAA, PSE.

ENTA is an international registered brand, and has offices in many Chinese cities such as Beijing, Shanghai, Guangzhou. It's a reliable partner of osram, Häfele. And products has received a worldwide recognition from customers.

ENTA collects many senior tech engineers of smart lighting. Providing lighting solutions for 5-star hotels, shopping malls, high end offices. It has a complete logistic system to ensur -e its smooth supplying. Meanwhile, it has professional staff for consulting and after sale ser -vices. ENTA decided to insist on "quality strategy unshakable for 100 years" at its beginning, insist on the innovation of products, tech and management. ENTA emphasizes intellectual property. products are 100% original designed and patented. Quality lighting is its design ide -a. And it plans to enter into the smart lighting for cars, and making contribution.

Certification & Patents

























Products' Reliability Test

Explanation of constant temperature and humidity machine(for new products' C-Samples tests)



Explanation: Simulates the specific temperature and humidity when storing and using the product.

Test Purpose: By simulating the specific temp and humidity (high temp and humidity for example), test the products' changes. Watch the appearance, material's chemistries, functions and data's changes, verify whether it can meet the requirements of product design and quality.

Test Method & Standard

Method: After placing the product into the machine, switch to temperature 45°C, humidity 65%, simulate and test the temperature rise of each components at the 45 Celsius.

Test Time: Uninterrupted 360 hours (Must Test Subject of New Products)

To judge the stability of products.

Judging: the products' performance when at high and low temperature circumstances.

Appearance: the product's structure and size, color, LEDs' fluorescent powder and colloidal changes.

Electrical Light Color: power, currents, temperature change rates.

Explanation of Thermal Shock(for new products' C-samples tests)



Explanation: simulate the high and low temp's alternating, to test the product's stability and reliability.

Test Purpose: through the process, test the products' stability and reliability, watch the product appearance, material, optical and electrical data changes, to discover the defects of product design and others timely, then improve product design and other aspects.

Products Test Standard

Test Method:

1. Put the product at the space, keep the product working.

2.Set the equipment automatically changes to 80°C in 30 seconds, humidity 80% circumstance for 15-30 minutes

3.Set the equipment automatically changes to -15°C in 30 seconds, humidity 0% circumstance for 15-30 minutes.

4. Circle that for 24 hours, watch and record the product's working status and changes.

Test Time: Uninterrupted 360 hours (Must Test Subject for New Products)

Judging Subject: Test the product working status under extreme circumstances.

Appearance: Check product's structure, size, color; LEDs' fluorescent power and colloidal changes, any spots, damages. Electrical: Any color temperature drifts. SDCM, brightness, efficacy, power consumption, currents, voltage change rates. Mechanical Behaviour: Tensile strength, elongation hardness, impact strength, elongation at break, bending strength and add tests according to the products' features.



Explanation of UV resistance test(for new products' C-Samples phase)



Explanation: simulate the weather, climate, temperature, day and night, sun and storm, natural phenomena.

Test Purpose: by simulate the sun's ultra-violet radiation, temperature and stormy weather, test the products' weather proof, climate proof, stability and reliability, if it can meet the requirements of products' design. Watch the product appearance, electrical changes, and dsicover the defects timely, improve the product constantly.



Test Method:

Place the product at the space, power on, adjust irradiation intensity, irradiation time, temperature and rain time. Circle 360 hours Watch and record the product's working status and changes at the timing.

Subject: to see if the product becomes yellow under the amount of outdoor sunshine.

Appearance: product size, color, structure changes? LEDs' fluorescent powder and colloidal changes.

Electrical: Color temperature drifts. SDCM, power consumption, brightness, efficacy, voltage, currents change rates.

Mechanical behaviour: Tensile Strength, elongation hardness, impact strength, elongation at break, bending strength. And add tests according to the product features.

Explanation of salt spray test (for new products' C-Samples phase)



Explanation: simulate the marine climate (salt fog) environment.

Test Purpose: by simulating the marine climate when storing or using the product. test the salt fog resistance and anti corrosion features of the product. And check if it can meet the requirements of desig, provide evidence for material se selecting



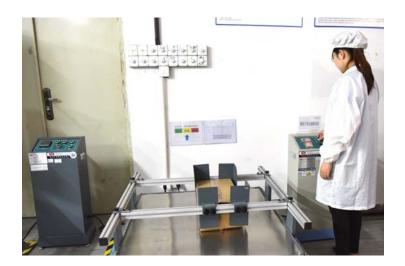
Test Method:

Put the product at the place, temperature 35°C, Sodium Chloride Solution 5%, spraying for 24 hours. Judging Subject

Appearance: check if any rust, oxide and other damages.



Explanation of Transport Simulator (for new products' C-samples phase)



Explanation: Simulate the vibration the product may encounter when in transportation, storage and application.

Test Purpose: by the vibration, test the product's package can provide protection or not, and the product's structure, electrical been damaged or invalid after the vibration, if the product can meet the requirements of design.

Help to improve the product, provide solution and standard for quality assurance.

Test Standard

Test Method: install the box, equipment switch to 300CPM\50Hz for 48 hours, check the package hardness if qualified. The product's appearance, structure, function are OK? Compare the electrical data of before and after, if there's impact. Judging Subject: Judge the package if it can provide good protection.

Appearrance : Is package look good? Product good? Any cracks, loose, damages?

Drop Testing Machine (for new products' C-samples phase)





Explanation: simulate the unusual drop in the product's process of transportation, installation and usage.

Test Purpose: by simulate the free fall drop, test the product and package if they meet the requirements of design.

if any structure or electrical impacts, thus reduce the loss that caused by insufficient rigidity. At the same time, help improving the design of product, provide solution, standard for outgoing quality assurance.

Test Height	Test Height								
Weig	ght	The Height o	of Free Fall						
1-20.99 pounds	0.45-9.52kg	30in.	760mm						
21-40.99 pounds	9.53-18.59kg	24in.	610mm						
41-60.99 pounds	18.6-27.66kg	18in.	460mm						
61-100 pounds	27.6-45.36kg	12in.	310mm						
Carton		32in.	810mm						

Product Test Standard

 $\label{thm:product} \textbf{Test Method: Put the product at the place, according to the product weight, switch the equipment height.}$

Judging Subject: : if the product can be protected by the package.

Appearance: Package integrity and product integrity

Electrical: height, power consumption.

Mechanical behaviour: intensile strength, bending strength, hardness test. And add tests according to the product's features.



Introduction of Key Control Points in Process



Process: SAMSUNG 481

Introduction: SMT machine takes components 55,0 00 pcs every hour onto PCB pads quickly, Samsung 481 new has identification, it can identify the heigh -t pressure between sucker and PCB in 0.2S, adjust sucker's height and pressure, to protect LEDs from being crashed when surface mounting.



Process: Integrating Sphere

Introduction: High speed, accurate, full inspection onl -ine for optical and electrical. Test the power, spectrum chromaticity coordinate, main wavelength, peak wavel -ength, spectral purity, color temperature, color render -ing index, SDCM, efficacy, currents. To ensure the uniformity of different batches and fulfil our promise" No Differe -nce for 30,000 meters".



Process: AOI (Automated Optical Inspection)

Introduction: after PCB reflowed, into the cool system cool the PCB, then PCB image is inspected, accuracy of inspection is 25-30NM, inspect the components, tin am -ount, tin points smoothness, positions, LEDs' positive negative poles, if they meet the requirements of quality, move to the next process; if not, they will be marked to the repair area.



Process: Print Tacking Code

Introduction: Print tracking code on PCB(Tracking Code Rule) In case of product quality problems, to track the source of problem quickly. Besides, at the end of tracking code, there's LEDs S/N and BIN code, when the customer repeat orders we purchase the same LEDs according to the last order's tracking code, to ensure the uniformity of different batches.

Introduction of Key Control Points in Process



Process: De-Panel Machine (Patented Tech)

Introduction: This is ENTA Exclusive, take the Burned-in PCB to de-panel, automatic de-panel, the pad enters the machine smoothly, de-panel neatly. The de-panel process is automatic, no pulling actions, minimize the damage of LEDs in the process of de-panel.



Process: Conformal Coating

Introduction: For the conformal coating of components' solder spot, makes them anti-static, anti-oxidation, moisture proof. High precision machine, 39 times per second, conformal coating accurately, ensure that each solder spot is covered but LEDs surface, against color temperature drift.



Process: High Frequency Vibrator

Introduction: After PCBs been soldered to the required length, vibrate them, check the false soldering.

Connects with electricity, vibrating for 3 minutes, to check the product's stability.



Process: Waterproof End Caps Solution

Introduction: By the solution, makes the end caps, LED strip more uniform, more safe and more waterproof.



Light Fading Tester(for the approve of LEDs)



Introduction: test the LEDs sample by normal/speedy aging, record the changes of brightness.

Test Purpose: By the speedy aging and record, judge if sample can meet the standard requirements, if the heat dissipation can meet the requirement, provide evidence for material's selecting, product's design and improvement.

Test Standard

Test Method: Put sample at the place, switch the currents to the specification of sample, constantly aging 1000H,2000H,3000H,6000H the changes and data will be recorded by the tester automatically.

Judging Subject: by the aging test, record of light output changes, according to the timing and light fading standard, judge if sample can meet the requirements of product's design.

RoHS Test(for all materials before storage)



Introduction: According to RoHS directives, sustainable directives, analysis the amount of Pb、Hg、Cd、TCr、TBr、Cl Test Purpose: By analysis, judge if materials can meet the requirements, if cann't, banned from storage. To Gurantee all the products are compliant with RoHS and halogen-free sustainable directives.

Test Standard

Test Method: : 5% of materials as sample, be place at the scan window, scan by X-ray fluorescent automatically, export the , test report, and judging according to the RoHS standard.

Judging: By the analysis of materials or products, judge if they can meet the requirements of RoHS and sustainable directives.

IES Dark Room

(Must Test for New Products, First Product of Batches)



Introduction: test the light distribution at every directions of light source or fixture, produce an IES file.

Test Purpose: IES test include intensity curve, distribution curve, efficacy, intensity data, area flux, isoilluminance curve, isocandela isoluminosity curve etc. as well as power consumption, current, voltage, estimate if the test data is within standard, and judge if product can meet the requirements of design, improve electrical design and optical design. IES can be use by DIALUX, simulate real lighting effects, provide convenience for design of lighting.

Test Standard

Test Method: Install the product, connects electricity, test report will be created by the computer software.

Judging: Beam angle, intensity curve, distribution curve, efficacy, intensity data, area flux, isoilluminance curve, isocandela, isoluminosity curve etc. as well as power consumption, current, voltage.

Integrating Sphere Introduction

(Must Test for New Product, First Product of Batches)



Introduction: Analysis the electrical and optical data of subject, to assess the LEDs performance and need for improvement. And judge if the data error tolerance is within the standard.

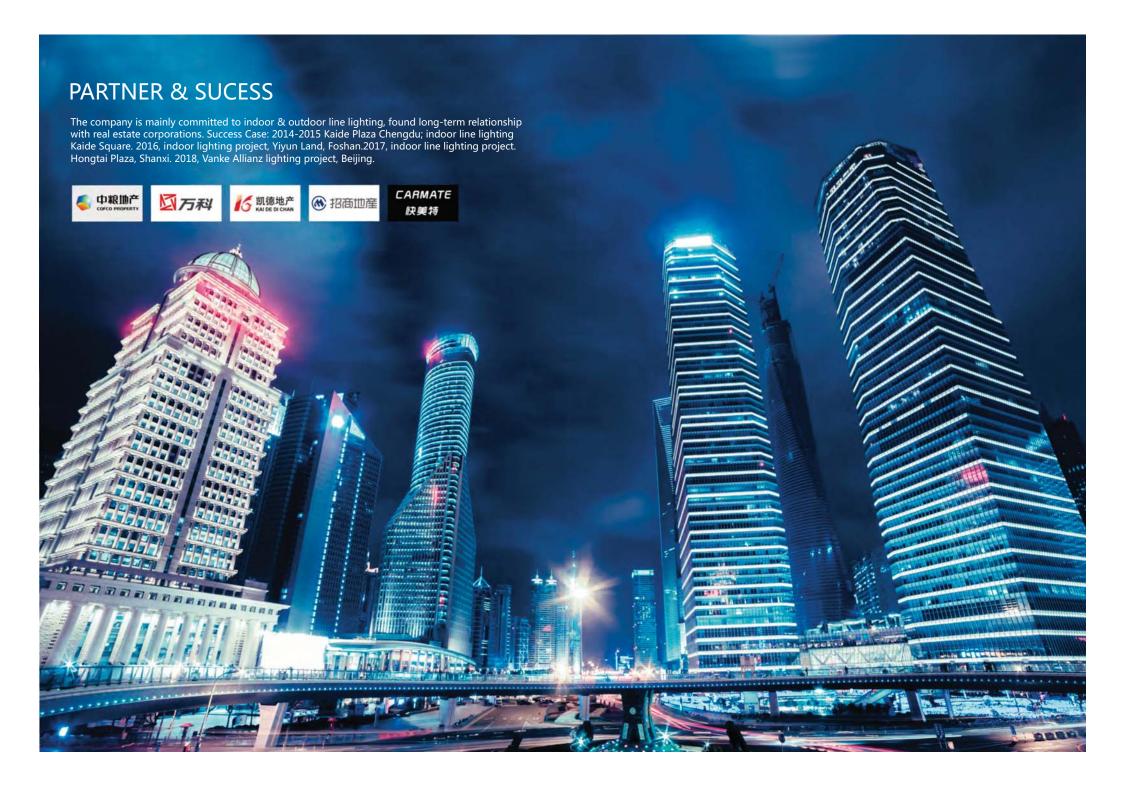
Test Purpose: By Integrating Sphere, estimate the product's electrical and optical performance, result

error tolerance is satisfy with standard or not. Judge if product can meet the requirements of design, and further improve the product electrical design and optical design.



Test Method: Install the product, connect electricity, data will be created by the computer. Judging: electrical and optical data

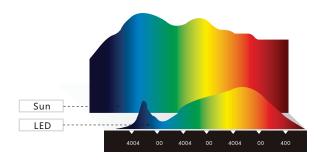
Electrical parameter: Voltage, currents, power consumption, power factor. Optical parameter: Color temperature, brightness, efficacy, SDCM, R9



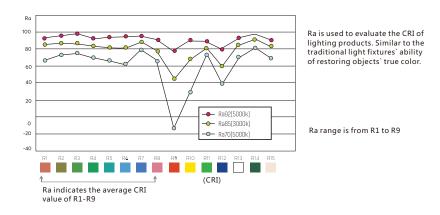


HIGH COLOR RENDERING INDEX (CRI)

The light fixtures with CRI>90 make objects look more natural, but very little LED lights can do that, high CRI makes the object's color and material features more outstanding, give expression to the object's features, especially suitable for boutique shop's exhibition and important social occasions.

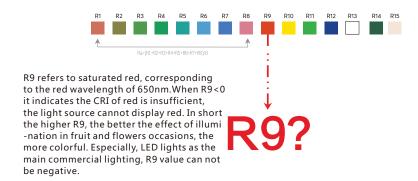


Ra of CRI



COLOR RENDERING OF LED WHITE LIGHT

In the design of LED with high CRI, we should not only consider the general CRI Ra, but also pay attention to the special CRI R9 for saturated red and the average value R(9-12) for the 4 saturated colors of red, yellow, green and blue. It is found that the general CRI is inconsistent with the visual evaluation of LED, on the contrary, LED white light with low CRI might be better in visual evaluation. Only when CRI and R9 have high values at the same time can the high visual evaluation of LED white light be ensured.





Model N
SA600
SA1000 SA1400
SA2000

Protection
IP20:P20
IP44:P44
IP65:P65
IP66-P66

IP67:P67

Ra80:80 Ra90:90 Ra95:95



2400K: 24 2700K: 27 3000K: 30 4000K: 40 5000K: 50 5700K: 57 6500K: 65



LIGHTING UNIFORMITY

0.42

0.44

0.45

0.48

Material Control

The LED we use are purchased according to the grades or self encapsulated, and the LED is sorted and graded according to the chips' color coordinates when encapsulating. In order to avoid confusion of the LED pasted on the same FPC, and ensure that only the same grade of LED are used on the same FPC, we sort and manage the LED according to the grade in the process of storage and transportation. In addition, the products will be visual color inspected before shipment.

▶ 色温控制 例如 CIE色彩空间色度图 0.44 0.42 0.40 0.38 0.36 0.34 0.32 0.30 0.24 0.26 0.28 0.30 0.32 0.34 0.36 0.38 0.40 0.42 0.44 0.46 0.48 特写 CIE色度分区图 成品 运输, 存储控制 通过色标 分区控制 0.44 色标分区1 色标分区2 0.42 0000 色标分区3 0.40 → <u>□□□□□</u> 色标分区4 0.38 00000 0.36

Finishing Products Control

Uniformity is one of the important part of quality LED strips and the quality of LED determines the quality of LED strip. From Phosphor Color Matching, Dispensing, BIN Sorting, Surface Mounting to Testing, every process and chain is very important and has its own strict SOP(Standard Operating Procedure). Before the finished product leaves the factory, the final inspection of uniformity will be carried out. The main inspection steps are as follows:



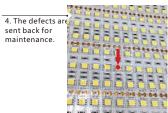
1. Check the surface of LED and visually inspect whether the LED has stain, black spot and chain tin.

2. Put the product on, and label the defects such as dead, cracked colloid, empty soldered, super bright.





3.Cover the product with acrylic plate, compare with the first article, and ensure that the lighting of same batch is uniform and the defects are marked with labels,



Kaide Real Estate

2014, Kaide Square, Mianyang. Address:East section of Linyuan Road, Haocheng District, Mianyang City, Sichuan Province







Yiyun Land Plaza, Foshan

2016 Yiyun Land Plaza Project, Address: Guicheng Street, Nanhai District, Foshan City







Wuhan Metro indoor lighting project

2017 Wuhan Metro indoor lighting project. Address: No.77, huanle Avenue, Hongshan District, Wuhan





Hangzhou Radio & TV Center, Zhejiang international Film & TV Center

2015 international Film & TV Center, Project Address:Ningwei Town, Xiaoshan District, Hangzhou City, Zhejiang Province





Shanxi Lvliang Hongtai Real Estate

2017 Lvliang Hongtai Real Estate Lighting Project, Address: West side of Jianshe North Street, Lishi District, Lvliang City, Shanxi Province





Metro Station Lighting Project, Chengdu, Sichuan

2018 Lighting project of Chengdu Metro in Sichuan Province. Address: Xindu District, Chengdu, Sichuan







Tradional Flexible LED Strip Series

High light transmittance, good flexibility, the appearance is simple, fashionable, exquisite and unique. Cuttable and easy to install.





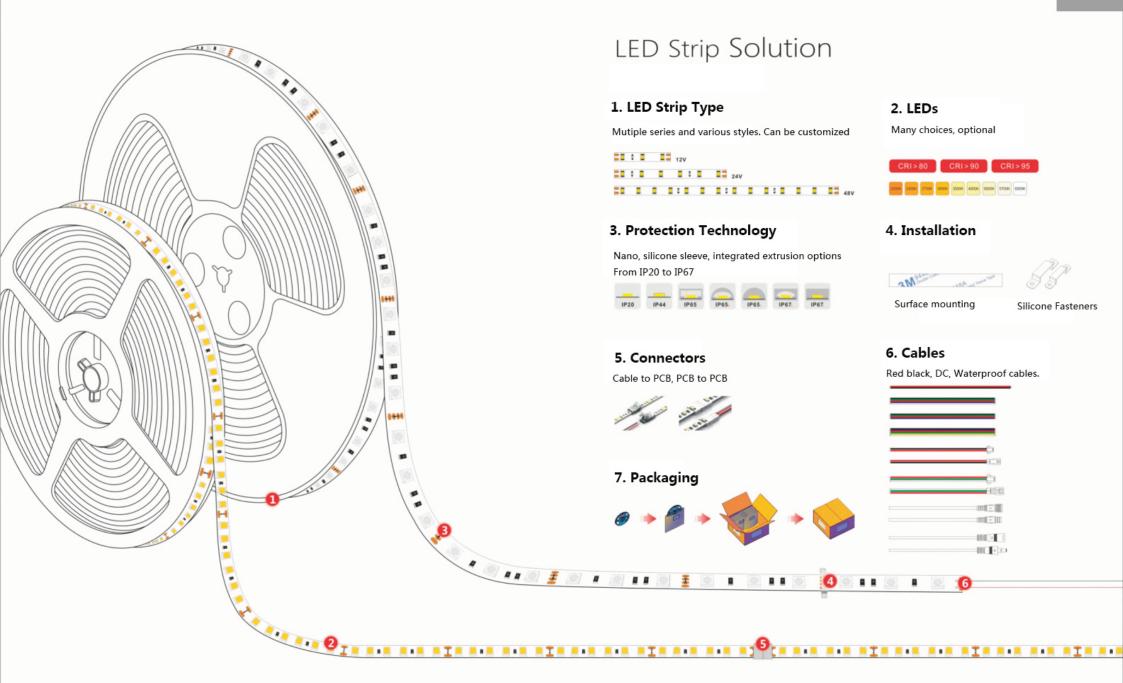












Hollow Extrusion

IP66

- * IP66 waterproof
- * Excellent weather-proof, UV resistance, yellow-proof features
- * Good heatproof and light transmittance
- * Very good heat sink to improve the lifespan and quality of lighting





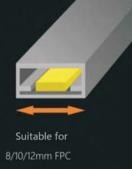




Silicone Sleeve

IP65

- * IP66 waterproof
- * Excellent weather-proof, UV resistance, yellow-proof features
- *Good heatproof and light transimttance
- *Very good heat sink to improve the lifepsan and quality of lighting









SA SERIES



Certification: UL TUV SAA CE ROHS CQC etc.

- 1. First manufacturer of integrated silicone extrusion IP66
- 2. Invented soldering-free connector for IP66 waterproof
- 3. Tracking code to controll the uniformity of batches
- 4. Origiinal Samsung LEDs from korea

SA-2835-70-24-10-IP20

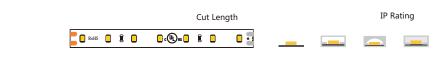


SA-2835-70-24-10-IP66





LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide (W)
SMD 2835	DC 24V	70LEDS/M	4.8-14.4w/m	90/1900-6500K	520-1560lm/m	7LEDs/100mm	10mm



LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut Length	Wide (w)
SMD 2835	DC 24V	70 PCS/M	4.8-14.4w/m	90/1900-6500K	520-1560lm/m	7LEDs/100mm	12mm

Accessories:



Soldering free connector

Accessories:









Silicone Fastener **PVC Fastener**

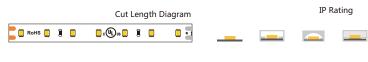
Soldering free cable Soldering free connector

SA-2835-126-24-10-IP20



SA-2835-126-24-10-IP66





LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut Length (L)	Wide(W)
SMD 2835	DC24V	126PCS/M	4.8-18W/M	90/1900-6500K	520-1980Lm/M	7LEDs/55.56mm	10mm

Cut Length Diagram IP Rating

LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut Length(L)	Wide (W)
SMD 2835	DC24V	126PCS/M	4.8-18W/M	90/1900-6500K	495-1881Lm/M	7LEDs/55.56mm	12mm

ACCESSORIES:





Single ended connector with cable Soldering free connector double ended

ACCESSORIES:









Silicone Fastener PVC Fastener Soldering free connector Double ended connector

SA-2835-140-24-10-IP20



SA-2835-140-24-10-IP66





LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut Length (L)	Wide (W)
SMD 2835	DC24V	140PCS/M	4.8-18W/M	90/1900-6500K	520-1980Lm/M	7LEDs/50mm	10mm

Cut Length Diagram Protection Tech RoHS 📋 🔋 □ · (U) us □ ■ □

LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut Length (L)	Wide (W)
SMD 2835	DC24V	140PCS/M	4.8-18W/M	90/1900-6500K	495-1881Lm/M	7LEDs/50mm	12mm

ACCESSORIES:





Single ended connector with cable Double ended connector

ACCESSORIES:









Silicone Fastener PVC Fastener Single end connector Double end connector



SA-2835-120-24-5-IP20



SA-2835-140-24-5-IP20





LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut Length(L)	Wide(W)
SMD 2835	DC 24V	120 LEDs/M	3-10W/M	90/1900-6500K	300-1000lm/m	6LEDs/50mm	5mm



LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut Length(L)	Wide(W)
SMD 2835	DC 24V	140 LEDs/M	3-12W/M	90/ 1900-6500K	300-1200lm/m	7LEDs/50mm	5mm



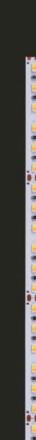
2400k-5000k 2700k-6500k

SMD 2835

Dim to Warm series

Safe voltage DC 24V, double sided film covering and copper 2 oz prevent vlotage drop, meet the need of heat sink for LED





SA-SS-2835-120-24-10-IP20





参数 / PARAMETER

LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide (W)
SMD 2835	DC24V	120PCS/M	14.4W/M	90/2700+6500K	1450Lm/M	6LEDs/50mm	10mm

SA-SS-2835-140-24-8-IP20







参数 / PARAMETER

LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide (W)
SMD 2835	DC24V	140PCS/M	14.4W/M	90/2700+6500K	1450Lm/M	14LEDs/100mm	8mm



Dream Color Series

Safe Voltage DC 12/ 24V, double sided film covering and copper 2 oz prevent voltage drop, meet the need of heat sink for LED









参数 / PARAMETER

DC24V

LED

SMD 5050



0 1 0 11 0



SA-5050RGBW-60-12/24-12-IP20



SA-5050RGBCW-60-12/24-12-IP20





Cut Length IP Rating





LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide(W)
SMD 5050	DC 24V	60PCS/M	14w/m	80/ RGBW	/	6LEDs/100mm	12mm

参数 / PARAMETER

LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide (w)
SMD 5050	DC 24V	60PCS/M	14w/m	80/ RGBCW	/	6 LEDs/ 100mm	12mm

APPLICATION:





APPLICATION:







Dream Color Series

Every group of LED (6 pcs) can be controlled seperately and programmed







SA-5050RGB-60-12/24-10-SPI-IP20



SA-5050RGBW-60-12/24-12-SPI-IP20





Cut Length IP Rating



LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length(L)	Wide(W)
SMD 5050	DC24V	60PCS/M	14. 4W/M	80 RGB	1	6LEDs/100mm	10mm

参数 / PARAMETER

LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide (W)
SMD 505	DC24V	60PCS/M	14.4w/m	80/RGBCW	1	6LEDs/100mm	12mm

APPLICATION:





APPLICATION:





SA-5050RGB-60-12/24-12-DMX-IP20



SA-5050RGBW-60-12/24-12-DMX-IP20





IP Rating

























LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide(w)
SMD 5050	DC24V	60PCS/M	14.4w/m	80/RGB	1	6LEDs/100mm	12mm

参数 / PARAMETER

LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide(w)
SMD 5050	DC24V	60PCS/M	14.4w/m	80/RGB	1	6LEDs/100mm	12mm

APPLICATION:





APPLICATION:





05





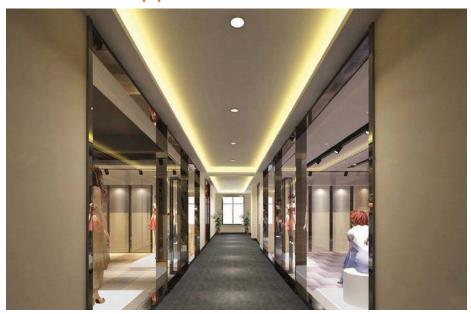
SMD2835

50M Super Long Full power No voltage drop series

Reel to reel 50 meters, safe voltage DC 24V, double sided film covering and copper 2 oz FPC, prevent voltage drop and meet the need of heat sink. Improve the lifespan, suitable for indoor lighting.



50 meters application





SA-CC-2835-70-24-10-IP66





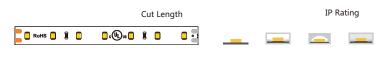
LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide (W)
SMD 2835	DC 24V	70 LEDs/m	4.8-12w/m	90/ 1900-6500K	480-1200lm/m	7LEDs/100mm	12mm

SA-CC-2835-126-24-10-IP66



SA-CC-2835-140-24-10-IP66





LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide (W)
SMD 2835	DC24V	126PCS/M	4.8-12w/m	90/1900-6500K	480-1200Lm/M	7LEDs/55.56mm	12mm



LED	Voltage	LED Qty	Power	Ra/ CCT	Flux	Cut length (L)	Wide (W)
SMD 2835	DC24V	140PCS/M	4.8-12/W	90/1900-6500K	480-1200Lm/M	7LEDs/50mm	12mm

06

NEON LED STRIP

Front light series

Top View

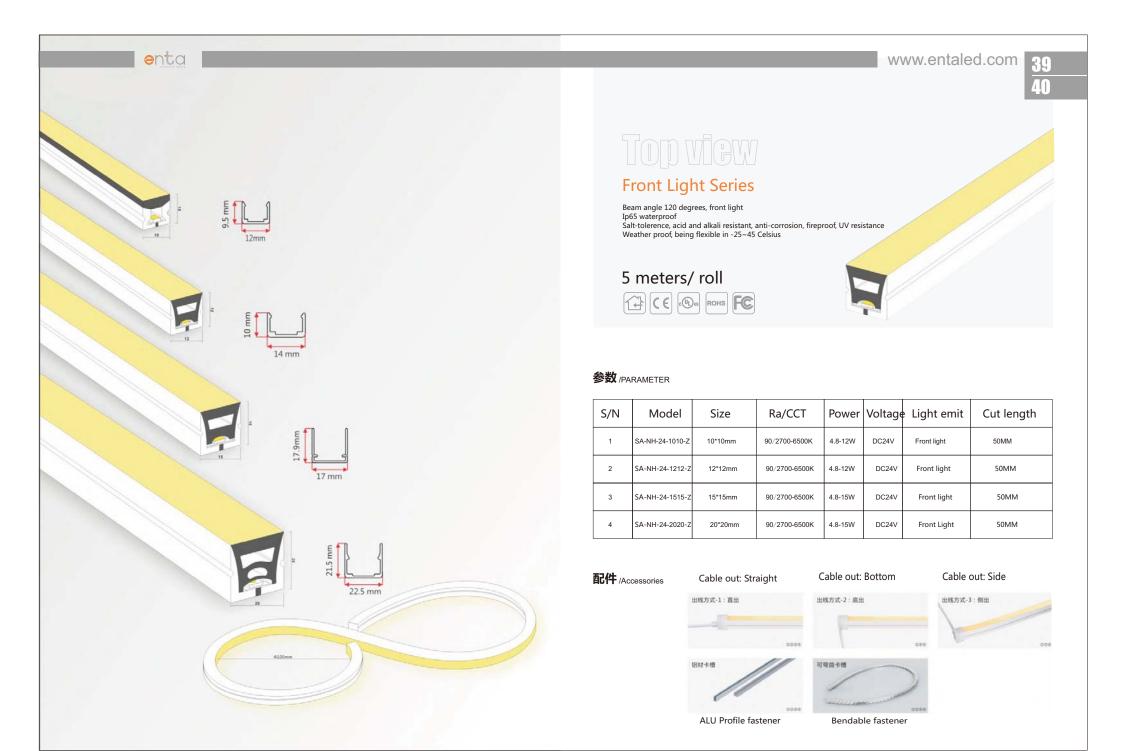
- · Front light, uniform luminance, no glare, spotless and soft
- · Integrated double color silicone extrusion, easy to cut design
- · LED strip+silicone extrusion solution, outstanding in heat sink
- \cdot Weather proof, being flexible in -25~ 45 °C will not become embrittled, out of shape or prematured
- Multiple protection features: IP65 waterproof, salt-tolerence Acid and alkali resistant, anti-corrosion, fireproof UV resistance, etc.

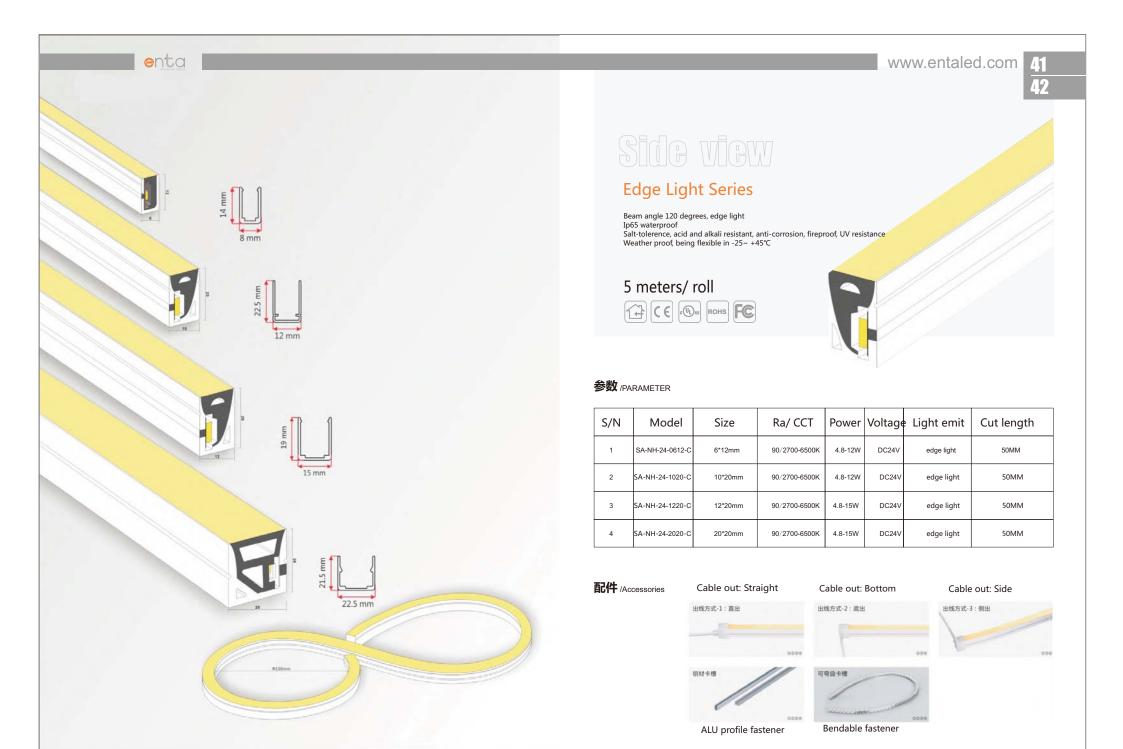
NEON LED STRIP

Edge light series

Side View

- Front light, uniform luminance, no glare, spotless and soft
- · Integrated double color silicone extrusion, easy to cut design
- · LED strip+silicone extrusion solution, outstanding in heat sink
- · Weather proof, being flexible in -25~ 45℃ will not become embrittled, out of shape or prematured
- Multiple protection features: IP65 waterproof, salt-tolerence Acid and alkali resistant, anti-corrosion, fireproof UV resistance, etc.





NEW COB LED STRIP

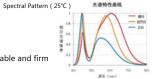


SA-COB-384-24-08-IP33



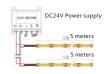
Introduction:

- 384pcs LED chip, integrated encapsulation, spotless
 High heat conductive FPC design, flexible
- 3. LED chip be encapsulated on FPC, beam angle 180
- 4. DC 24V safe voltage, low voltage drop, 5 meters
- 5. High viscosity heat conduction double-sided adhesive on the back, durable and firm
- 6. LED light source, sustainable and compatible with RoHS



Size Diagram (MM)





Electrical data

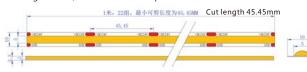
输入电压 Voltage	DC 24V	外形尺寸	5000*8*2. 3MM
每米功率 Power		光效 Efficacy	Warm White >90LM/₩(暖白>80LM/₩)
PCB 板材质	双面 FPC 电解铜 Double sided electrolytic copper	光源数量 LED Chip	384PCS 384pcs
显指 CRI Ra	>90	固定方式 Installtion	高粘性双面背胶 High viscocity twin adhesive
常规色温	黄 光: 2400-2600K Yellow White 暖 白: 2800-3200K Warm white	可剪长度 Cut Length	最 小 41.67MM _{41.67mm minimum}
で 死 に m. Color Temperature	自然白: 4000-4500KNature White	加水区位	\E λK
出线方式 Cable out	单端 15CM 红黑并线,20# Single-ended flex 15 cm #20	防水等级 IP Rating	IP33 _{IP 33}

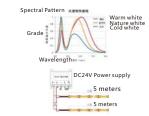
SA-COB-528-24-10-IP33



Introduction:

- 1. 528pcs LED chip, uniform and spotless 2. High heat conductive FPC design, flexible
- 3. LED chip be encapsulated on FPC, beam angle 180
- 4. DC 24V safe voltage, low drop of voltage, 5 meters
- 5. High viscosity heat conduction double-sided adhesive on the back, durable and firm
- 6. LED light source, sustainable and compatible with RoHS





Electrical data

输入电压 Voltage	DC 24V	外形尺寸 Size	5000*10*2. 3MM 5000*10*2.3mm
每米功率 Power	14W/M	光效 Efficacy	>90LM/W(暖白>80LM/W)
PCB 板材质 PCB Material	双面 FPC 电解铜 Double-sided electrolytic copper FPC	光源数量 LED.chin	528PCS
显指 CRI Ra	>90	固定方式	高粘性双面背胶 High viscosity double-sided adhesive
常规色温	黄 光: 2400-2600K; Yellow white 暖 白: 2800-3200K; Warm white	可剪长度 Cut length	最 小 45. 45MM
Color Temperature	自然白: 4000-4500K; Nature white 正 白: 6000-6500K Cold white		>5 米
出线方式 Cable out	单端 15CM 红黑并线 Single-ended red&black flex 15cm	防水等级	IP33

Installation & Notice

- A. Avoid from sharp objects when install B. Prevent the colloid from high temperature
- C. Use DC 24V power supply and select the right power the LED strip total power should be less than 80% of the power supply





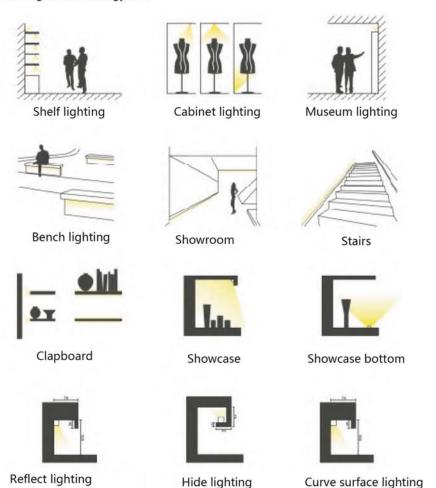
- D. Short diameter bend is prohibited to prevent damage
- E. The bend diameter should be more than 1cm as picture

Scenario Analysis

场景分析

With the fast developing of LED industry, high efficiency LED strip lighting can meet the need of main lighting, contrast the environment, increase light vision and save cost.

LED strip lighting has longer lifespan than other light fixtures, low maintenance, $5 \sim 10$ years lifespan saving a lot of energy cost



Wiring Application 布线应用

Traditional LED strip wiring



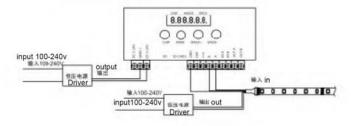
Dim to warm LED strip wiring diagram



RGB LED strip wiring



RGBW LED strip wiring





IP 66 Flexible LED Strip Install Diagram

1. With soldering free connectors installation (suitable for SA series)



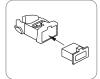






Cut the LED strip at dot line (as picture 1), then drip glue into the silicone end cap until full (as picture 2) and drip a glue circle at the end of LED strip (as picture 3), insert the end cap onto the end of LED strip deeply.

Put the silicone end cap into the fillister of the lower head.





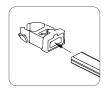
3)

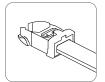
- 1. Drip glue into the silicone end cap of the lower head until full.
- 2. Drip a glue circle at the end of LED strip for appropriate amount.







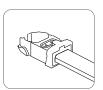




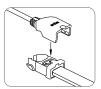
IP 66 Flexible LED Strip Install Diagram

5) Place the silicone gasket into the oval slot.



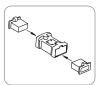


Install the upper head onto the gasket lower head firmly and clean the glue.





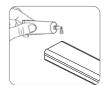
7) Insert waterproof silicone end caps into the two fillisters of the soldering free double ended connector.

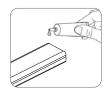




Drip glue into the two end caps until full drip glue circles at the ends of the LED strips.



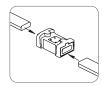


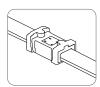




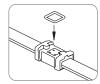
IP 66 Flexible LED Strip Install Diagram

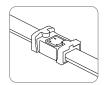
9)
Insert the two glued LED strips into
the waterproof soldering free double
ended connector.



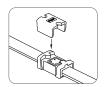


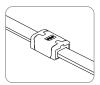
Place the silicone gasket in the oval slot.





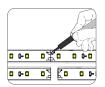
11)
Place the upper head on the double ended connector firmly and clean the redundant glue.





2. Soldering Solution of disconnected LED Strips

Solder the disconnected two ends of LED strip by soldering iron.

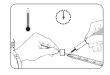


IP 66 Flexible LED Strip Install Diagram

Solution of solder with cable and maintenance

Solution of solder with cable

Solder red and black cable with LED strip by soldering iron, temperature $350^{\circ}\text{C}\pm10^{\circ}\text{C}$, time <3s. And then drip glue into the end cap until full, then drip a glue circle at the end of LED strip (appropriate amount), and insert the end cap onto the end of LED strip deeply and clean redundant glue.



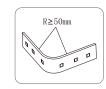






Minimum Bending Radius of LED Strip

Whether bend outward or inward, the bending radius should be more than 50mm. Bend once only, please don't repeat and the bending angle should be less than 180°







IP 66 Flexible LED Strip's Special Heat Sink Profile

Straight surface and no turn use Picture 1 solution and profile, screw both ends of the straight profile. Need to bend outward surface use Picture 2's solution and profile. Need to bend inward place use Picture 3 solution and profile, and screw both ends of the profile. Clip the LED strip into the fixed profile.







